

## Preparation of $\text{Ga}_2\text{O}_3$ Thin Films by Sol-Gel Method—a Concise Review

X. Zhang<sup>1</sup>, V.A. Spiridonov<sup>1</sup>, D.I. Panov<sup>1</sup>, I.M. Sosnin<sup>1,2</sup>, A.E. Romanov<sup>1,2,3</sup>

<sup>1</sup> ITMO University, Kronverkskiy pr., 49, lit. A, Saint Petersburg, 197101, Russia

<sup>2</sup> Togliatti State University, Belorusskaya, 14, Togliatti, 445020, Russia

<sup>3</sup> Ioffe Institute, Polytechnicheskaya str., 26, Saint Petersburg 194021, Russia

Received: May 29, 2023

Corresponding author: X. Zhang

**Abstract.** Nowadays, gallium oxide ( $\text{Ga}_2\text{O}_3$ ) as a wide bandgap semiconductor material is acquiring more and more attention in various practical areas. As a result, there has been a lot of efforts to fabricate and study bulk  $\text{Ga}_2\text{O}_3$  material,  $\text{Ga}_2\text{O}_3$  thin films, and  $\text{Ga}_2\text{O}_3$  nanowires. For  $\text{Ga}_2\text{O}_3$  films, there exists a variety of preparation methods such as metal-organic chemical vapor deposition, hydride vapor phase epitaxy, pulsed laser deposition, molecular beam epitaxy, frequency magnetron sputtering, atomic layer deposition, wet chemistry, and sol-gel. This concise review focuses on the preparation of  $\text{Ga}_2\text{O}_3$  thin films by sol-gel methods. Sol-gel methods include dip-coating, spin-coating, spray pyrolysis, and drop casting technique. The details on the fabrication of  $\beta\text{-}\text{Ga}_2\text{O}_3$  thin films by sol-gel method are summarized and prospected. Polymorphism, structure and properties of sol-gel prepared  $\text{Ga}_2\text{O}_3$  films are discussed.

**Acknowledgements.** Authors acknowledge the support for this work from the Ministry of Science and Higher Education of the Russian Federation (agreement no. 075-15-2021-1349). X. Zhang was supported by the China Scholarship Council.

**Citation:** Rev. Adv. Mater. Technol., 2023, vol. 5, no. 2, pp. 10–24

**View online:** <https://doi.org/10.17586/2687-0568-2023-5-2-10-24>

**View Table of Contents:** <https://reviewsamt.com/issues>

## REFERENCES

- [1] N. Stath, V. Härle, J. Wagner. *The status and future development of innovative optoelectronic devices based on III-nitrides on SiC and on III-antimonides*, Materials Science and Engineering: B, 2001, vol. 80, no. 1–3, pp. 224–231.
- [2] K.A. Denault, M. Cantore, S. Nakamura, S.P. DenBaars, R. Seshadri. *Efficient and stable laser-driven white lighting*, AIP Advances, 2013, vol. 3, no. 7, art. no. 072107.
- [3] J. Millán, P. Godignon, X. Perpiñà, A. Pérez-Tomás, J. Rebollo. *A survey of wide bandgap power semiconductor devices*, IEEE Transactions on Power Electronics, 2014, vol. 29, no. 5, pp. 2155–2163.
- [4] Y. Li, X. Xiu, Z. Xiong, X. Hua, Z. Xie, P. Chen, B. Liu, T. Tao, R. Zhang, Y. Zheng, *Single-crystal GaN layer converted from  $\beta$ - $Ga_2O_3$  films and its application for free-standing GaN*, CrystEngComm, 2019, vol. 21, no. 8, pp. 1224–1230.
- [5] S. Fujita, *Wide-bandgap semiconductor materials: For their full bloom*, Japanese Journal of Applied Physics, 2015, vol. 54, no. 3, art. no. 030101.
- [6] B.J. Baliga, *Fundamentals of power semiconductor devices*, Springer New York, NY, 2008.
- [7] H. Shiomi, Y. Nishibayashi, N. Fujimori, *Field-effect transistors using boron-doped diamond epitaxial films*, Japanese Journal of Applied Physics, 1989, vol. 28, no. 12A, pp. L2153–L2154.
- [8] L. Boisbaudran, *On the chemical and spectroscopic characters of a new metal (gallium)*, The London, Edinburgh, and Dublin Philosophical Magazine and Journal of Science, 1875, vol. 50, no. 332, pp. 414–416.
- [9] R. Roy, V.G. Hill, E.F. Osborn, *Polymorphism of  $Ga_2O_3$  and the System  $Ga_2O_3$ – $H_2O$* , Journal of the American Chemical Society, 1952, vol. 74, no. 3, pp. 719–722.
- [10] T. Oshima, T. Okuno, S. Fujita,  *$Ga_2O_3$  thin film growth on c-plane sapphire substrates by molecular beam epitaxy for deep-ultraviolet photodetectors*, Japanese Journal of Applied Physics, 2007, vol. 46, no. 11R, pp. 7217–7220.
- [11] T. Miyata, T. Nakatani, T. Minami, *Manganese-activated gallium oxide electroluminescent phosphor thin films prepared using various deposition methods*, Thin Solid Films, 2000, vol. 373, no. 1–2, pp. 145–149.
- [12] J. Wang, L. Ye, X. Wang, H. Zhang, L. Li, C. Kong, W. Li, *High transmittance  $\beta$ - $Ga_2O_3$  thin films deposited by magnetron sputtering and post-annealing for solar-blind ultraviolet photodetector*, Journal of Alloys and Compounds, 2019, vol. 803, pp. 9–15.
- [13] H.H. Tippins, *Optical absorption and photoconductivity in the band edge of  $\beta$ - $Ga_2O_3$* , Physical Review, 1965, vol. 140, no. 1A, pp. A316–A319.
- [14] S.I. Stepanov, V.I. Nikolaev, V.E. Bougov, A.E. Romanov, *Gallium Oxide: Properties and applications - a Review*, Reviews on Advanced Materials Science, 2016, vol. 44, no. 1, pp. 63–86.
- [15] P.N. Butenko, D.I. Panov, A.V. Kremleva, D.A. Zakgeim, A.V. Nashchekin, I.G. Smirnova, D.A. Bauman, A.E. Romanov, V.E. Bougov, *Czochralski grown  $(Al_xGa_{1-x})_2O_3$  crystals with variable Al content*, 2019, vol. 42, no. 6, pp. 802–807.
- [16] S. Masuya, K. Sasaki, A. Kuramata, S. Yamakoshi, O. Ueda, M. Kasu, *Characterization of crystalline defects in  $\beta$ - $Ga_2O_3$  single crystals grown by edge-defined film-fed growth and halide vapor-phase epitaxy using synchrotron X-ray topography*, Japanese Journal of Applied Physics, 2019, vol. 58, no. 5, art. no. 055501.
- [17] X. Du, Z. Li, C. Luan, W. Wang, M. Wang, X. Feng, H. Xiao, J. Ma, *Preparation and characterization of Sn-doped  $\beta$ - $Ga_2O_3$  homoepitaxial films by MOCVD*, Journal of Materials Science, 2015, vol. 50, no. 8, pp. 3252–3257.
- [18] F.B. Zhang, K.Saito, T. Tanaka, M. Nishio, Q.X. Guo, *Structural and optical properties of  $Ga_2O_3$  films on sapphire substrates by pulsed laser deposition*, Journal of Crystal Growth, 2014, vol. 387, pp. 96–100.
- [19] A.S. Pratiyush, Z. Xia, S. Kumar, Y. Zhang, C. Joishi, R. Muralidharan, S. Rajan, D.N. Nath, *MBE-grown  $\beta$ - $Ga_2O_3$ -based Schottky UV-C photodetectors with rectification ratio  $\sim 10^7$* , IEEE Photonics Technology Letters, 2018, vol. 30, no. 23, pp. 2025–2028.
- [20] K. Sasaki, M. Higashiwaki, A. Kuramata, T. Masui, S. Yamakoshi, *MBE grown  $Ga_2O_3$  and its power device applications*, Journal of Crystal Growth, 2013, vol. 378, pp. 591–595.

- [21] X. Zhang, D. Jiang, M. Zhao, H. Zhang, M. Li, M. Xing, Ji. Han, A. E. Romanov, *The effect of annealing temperature on  $Ga_2O_3$  film properties*, Journal of Physics: Conference Series, 2021, vol. 1965, no. 1, art. no. 012066.
- [22] S. Moltakeri, Y. Akaltun, A. Özer, M. Kılıç, E.Ş. Tüzemen, E. Gür, *Gallium oxide films deposition by RF magnetron sputtering; a detailed analysis on the effects of deposition pressure and sputtering power and annealing*, Ceramics International, 2021, vol. 47, no. 2, pp. 1721–1727.
- [23] H. Ma, H. Lu, T. Wang, J. Yang, X. Li, J. Chen, J. Tao, J. Zhu, Q. Guo, D.W. Zhang, *Precise control of the microstructural, optical, and electrical properties of ultrathin  $Ga_2O_3$  film through nanomixing with few atom-thick  $SiO_2$  interlayer via plasma enhanced atomic layer deposition*, Journal of Materials Chemistry C, 2018, vol. 6, no. 46, pp. 12518–12528.
- [24] X. Li, H.-L. Lu, H.-P. Ma, J.-G. Yang, J.-X. Chen, W. Huang, Q. Guo, J.-J. Feng, D.W. Zhang, *Chemical, optical, and electrical characterization of  $Ga_2O_3$  thin films grown by plasma-enhanced atomic layer deposition*, Current Applied Physics, 2019, vol. 19, no. 2, pp. 72–81.
- [25] L.B. Cheah, R.A.M. Osman, P. Poopalan,  *$Ga_2O_3$  thin films by sol-gel method its optical properties*, AIP Conference Proceedings, 2020, vol. 2203, no. 1, art. no. 020028.
- [26] Y. Zhu, X. Xiu, F. Cheng, Y. Li, Z. Xie, T. Tao, P. Chen, B. Liu, R. Zhang, Y. Zheng, *Growth and nitridation of  $\beta$ - $Ga_2O_3$  thin films by sol-gel spin-coating epitaxy with post-annealing process*, Journal of Sol-Gel Science and Technology, 2021, vol. 100, no. 1, pp. 183–191.
- [27] M. Bae, S. Kim, J. Baek, J. Koh, *Comparative study of high-temperature annealed and RTA process  $\beta$ - $Ga_2O_3$  thin film by sol-gel process*, Coatings, 2021, vol. 11, no. 10, art. no. 1220.
- [28] Z. Galazka,  *$\beta$ - $Ga_2O_3$  for wide-bandgap electronics and optoelectronics*, Semiconductor Science and Technology, 2018, vol. 33, no. 11, art. no. 113001.
- [29] F. Boschi, *Growth and investigation of different gallium oxide polymorphs*, Doctoral thesis, Universita' degli studi di Parma, 2017.
- [30] H.Y. Playford, A.C. Hannon, E.R. Barney, R.I. Walton, *Structures of uncharacterised polymorphs of gallium oxide from total neutron diffraction*, Chemistry – A European Journal, 2013, vol. 19, no. 8, pp. 2803–2813.
- [31] H.Y. Playford, A.C. Hannon, M.G. Tucker, D.M. Dawson, S.E. Ashbrook, R.J. Kastiban, J. Sloan, R.I. Walton, *Characterization of structural disorder in  $\gamma$ - $Ga_2O_3$* , The Journal of Physical Chemistry C, 2014, vol. 118, no. 29, pp. 16188–16198.
- [32] I. Cora, F. Mezzadri, F. Boschi, M. Bosi, M. Čaplovicová, G. Calestani, I. Dódony, B. Pécz, R. Fornari, *The real structure of  $\varepsilon$ - $Ga_2O_3$  and its relation to  $\kappa$ -phase*, CrystEngComm, 2017, vol. 19, no. 11, pp. 1509–1516.
- [33] M. Marezio, J.P. Remeika, Bond lengths in the  $\alpha$ - $Ga_2O_3$  structure and the high-pressure phase of  $Ga_{2-x}Fe_xO_3$ , The Journal of Chemical Physics, 1967, vol. 46, no. 5, pp. 1862–1865.
- [34] V.M. Bermudez, *The structure of low-index surfaces of  $\beta$ - $Ga_2O_3$* , Chemical Physics, 2006, vol. 323, no. 2–3, pp. 193–203.
- [35] S. Yoshioka, H. Hayashi, A. Kuwabara, F. Oba, K. Matsunaga, I. Tanaka, *Structures and energetics of  $Ga_2O_3$  polymorphs*, Journal of Physics: Condensed Matter, 2007, vol. 19, no. 34, art. no. 346211.
- [36] K. Akaiwa, S. Fujita, *Electrical conductive corundum-structured  $\alpha$ - $Ga_2O_3$  thin films on sapphire with tin-doping grown by spray-assisted mist chemical vapor deposition*, Japanese Journal of Applied Physics, 2012, vol. 51, no. 7R, art. no. 070203.
- [37] S. Lee, K. Akaiwa, S. Fujita, *Thermal stability of single crystalline alpha gallium oxide films on sapphire substrates*, Physica Status Solidi C, 2013, vol. 10, no. 11, pp. 1592–1595.
- [38] S. Fujita, K. Kaneko, *Epitaxial growth of corundum-structured wide band gap III-oxide semiconductor thin films*, Journal of Crystal Growth, 2014, vol. 401, pp. 588–592.
- [39] X. Chen, X. Yang, D. Zhou, S. Yang, F. Ren, H. Lu, K. Tang, S. Gu, R. Zhang, Y. Zheng, J. Ye, *Solar-blind photodetector with high avalanche gains and bias-tunable detecting functionality based on metastable phase  $\alpha$ - $Ga_2O_3/ZnO$  isotype heterostructures*, ACS Applied Materials & Interfaces, 2017, vol. 9, no. 42, pp. 36997–37005.
- [40] V. Gottschalch, S. Merker, S. Blaurock, M. Kneiß, U. Teschner, M. Grundmann, H. Krautscheid, *Heteroepitaxial growth of  $\alpha$ -,  $\beta$ -,  $\gamma$ - and  $\kappa$ - $Ga_2O_3$  phases by metalorganic vapor phase epitaxy*, Journal of Crystal Growth, 2019, vol. 510, pp. 76–84.

- [41] H. Peelaers, C.G. Van de Walle, *Brillouin zone and band structure of  $\beta$ - $Ga_2O_3$* , Physica Status Solidi B, 2015, vol. 252, no. 4, pp. 828–832.
- [42] Z. Galazka, K. Irmscher, R. Uecker, R. Bertram, M. Pietsch, A. Kwasniewski, M. Naumann, T. Schulz, R. Schewski, D. Klimm, M. Bickermann, *On the bulk  $\beta$ - $Ga_2O_3$  single crystals grown by the Czochralski method*, Journal of Crystal Growth, 2014, vol. 404, pp. 184–191.
- [43] E.G. Villora, K. Shimamura, T. Ujiie, K. Aoki, *Electrical conductivity and lattice expansion of  $\beta$ - $Ga_2O_3$  below room temperature*, Applied Physics Letters, 2008, vol. 92, no. 20, art. no. 202118.
- [44] C. Janowitz, V. Scherer, M. Mohamed, A. Krapf, H. Dwelk, R. Manzke, Z. Galazka, R. Uecker, K. Irmscher, R. Fornari, M. Michling, D. Schmeißer, J.R. Weber, J.B. Varley, C.G. Van de Walle, *Experimental electronic structure of  $In_2O_3$  and  $Ga_2O_3$* , New Journal of Physics, 2011, vol. 13, no. 8, art. no. 085014.
- [45] J.B. Varley, J.R. Weber, A. Janotti, C.G. Van de Walle, *Oxygen vacancies and donor impurities in  $\beta$ - $Ga_2O_3$* , Applied Physics Letters, 2010, vol. 97, no. 14, art. no. 142106.
- [46] Z. Galazka, *Growth of bulk  $\beta$ - $Ga_2O_3$  single crystals by the Czochralski method*, Journal of Applied Physics, 2022, vol. 131, no. 3, art. no. 031103.
- [47] Z. Galazka, R. Uecker, K. Irmscher, M. Albrecht, D. Klimm, M. Pietsch, M. Brützam, R. Bertram, S. Ganschow, R. Fornari, *Czochralski growth and characterization of  $\beta$ - $Ga_2O_3$  single crystals*, Crystal Research and Technology, 2010, vol. 45, no. 12, pp. 1229–1236.
- [48] J. Zhang, B. Li, C. Xia, G. Pei, Q. Deng, Z. Yang, W. Xu, H. Shi, F. Wu, Y. Wu, J. Xu, *Growth and spectral characterization of  $\beta$ - $Ga_2O_3$  single crystals*, Journal of Physics and Chemistry of Solids, 2006, vol. 67, no. 12, pp. 2448–2451.
- [49] N. Ueda, H. Hosono, R. Waseda, H. Kawazoe, *Anisotropy of electrical and optical properties in  $\beta$ - $Ga_2O_3$  single crystals*, Applied Physics Letters, 1997, vol. 71, no. 7, pp. 933–935.
- [50] E.G. Villora, M. Yamaga, T. Inoue, S. Yabasi, Y. Masui, T. Sugawara, T. Fukuda, *Optical spectroscopy study on  $\beta$ - $Ga_2O_3$* , Japanese Journal of Applied Physics, 2002, vol. 41, no. 6A, L622–L625.
- [51] T. Harwig, F. Kellendonk, S. Slappendel, *The ultraviolet luminescence of  $\beta$ -galliumsesquioxide*, Journal of Physics and Chemistry of Solids, 1978, vol. 39, no. 6, pp. 675–680.
- [52] J.B. Varley, A. Janotti, C. Franchini, C.G. Van De Walle, *Role of self-trapping in luminescence and p-type conductivity of wide-band-gap oxides*, Physical Review B, 2012, vol. 85, no. 8, art. no. 081109.
- [53] V. Vasyltsiv, L. Kostyk, O. Tsvetkova, R. Lys, M. Kushlyk, B. Pavlyk, A. Luchekho, *Luminescence and conductivity of  $\beta$ - $Ga_2O_3$  and  $\beta$ - $Ga_2O_3$ :Mg single crystals*, Acta Physica Polonica A, 2022, vol. 141, no. 4, pp. 312–318.
- [54] T. Onuma, S. Fujioka, T. Yamaguchi, M. Higashiwaki, K. Sasaki, T. Masui, T. Honda, *Correlation between blue luminescence intensity and resistivity in  $\beta$ - $Ga_2O_3$  single crystal*, Applied Physics Letters, 2013, vol. 103, no. 4, art. no. 041910.
- [55] S.J. Pearson, J. Yang, P.H. Cary, F. Ren, J. Kim, M.J. Tadjer, M.A. Mastro, *A review of  $Ga_2O_3$  materials, processing, and devices*, Applied Physics Reviews, 2018, vol. 5, no. 1, art. no. 011301.
- [56] M. Higashiwaki, K. Sasaki, H. Murakami, Y. Kumagai, A. Koukitu, A. Kuramata, T. Masui, S. Yamakoshi, *Recent progress in  $Ga_2O_3$  power devices*, Semiconductor Science and Technology, 2016, vol. 31, no. 3, art. no. 034001.
- [57] M. Higashiwaki, K. Sasaki, A. Kuramata, T. Masui, S. Yamakoshi, *Gallium oxide ( $Ga_2O_3$ ) metal-semiconductor field-effect transistors on single-crystal  $\beta$ - $Ga_2O_3$  (010) substrates*, Applied Physics Letters, 2012, vol. 100, no. 1, art. no. 013504.
- [58] K. Sasaki, A. Kuramata, T. Masui, E.G. Villora, K. Shimamura, S. Yamakoshi, *Device-quality  $\beta$ - $Ga_2O_3$  epitaxial films fabricated by ozone molecular beam epitaxy*, Applied Physics Express, 2012, vol. 5, no. 3, art. no. 035502.
- [59] Z. Guo, A. Verma, X. Wu, F. Sun, A. Hickman, T. Masui, A. Kuramata, M. Higashiwaki, D. Jena, T. Luo, *Anisotropic thermal conductivity in single crystal  $\beta$ -gallium oxide*, Applied Physics Letters, 2015, vol. 106, no. 11, art. no. 111909.
- [60] K. Adachi, H. Ogi, N. Takeuchi, N. Nakamura, H. Watanabe, T. Ito, Y. Ozaki, *Unusual elasticity of monoclinic  $\beta$ - $Ga_2O_3$* , Journal of Applied Physics, 2018, vol. 124, no. 8, art. no. 085102.
- [61] S. Luan, L. Dong, R. Jia, *Analysis of the structural, anisotropic elastic and electronic properties of  $\beta$ - $Ga_2O_3$  with various pressures*, Journal of Crystal Growth, 2019, vol. 505, pp. 74–81.

- [62] S.S. Kistler, *Coherent expanded aerogels and jellies*, Nature, 1931, vol. 127, no. 3211, pp. 741.
- [63] S. Sakka, *History of the sol-gel chemistry and technology*, in: *Handbook of sol-gel science and technology*, ed. by L. Klein, M. Aparicio, A. Jitianu, Springer, Cham, 2018, pp. 3–29.
- [64] Y. Dimitrov, Y. Ivanova, R. Iordanova, *History of sol-gel science and technology*, Journal of the University of Chemical Technology and Metallurgy, 2008, vol. 43, no. 2, pp. 181–192.
- [65] M. Yada, H. Takenaka, M. Machida, T. Kijima, *Mesostructured gallium oxides templated by dodecyl sulfate assemblies*, Journal of the Chemical Society, Dalton Transactions, 1998, no. 10, pp. 1547–1550.
- [66] L.L. Hench, J.K. West, *The sol-gel process*, Chemical Reviews, 1990, vol. 90, no. 1, pp. 33–72.
- [67] Q. Liu, *Preparation of NiO thin film by sol-gel spin coating method and its light transmission properties*, Diss. Liaoning Normal University.
- [68] Y. Liu, *GaO reaction self-assembly to form GaN particles prepared by sol-gel method*, Diss. Shandong Normal University.
- [69] A. Mohammadzadeh, S.K. Naghib Zadeh, M.H. Saidi, M. Sharifzadeh, *Chapter 3 – Mechanical engineering of solid oxide fuel cell systems: geometric design, mechanical configuration, and thermal analysis*, in: *Design and Operation of Solid Oxide Fuel Cells*, Woodhead Publishing Series in Energy, Academic Press, 2020, pp. 85–130.
- [70] T. Minami, T. Shirai, T. Nakatani, T. Miyata, *Electroluminescent devices with  $Ga_2O_3:Mn$  thin-film emitting layer prepared by sol-gel process*, Japanese Journal of Applied Physics, 2000, vol. 39, no. 6A, L524–L526.
- [71] M.R. Mohammadi, D.J. Fray, *Semiconductor  $TiO_2-Ga_2O_3$  thin film gas sensors derived from particulate sol-gel route*, Acta Materialia, 2007, vol. 55, no. 13, pp. 4455–4466.
- [72] G. Sinha, A. Datta, S.K. Panda, P.G. Chavan, M.A. More, D.S. Joag, A. Patra, *Self-catalytic growth and field-emission properties of  $Ga_2O_3$  nanowires*, Journal of Physics D: Applied Physics, 2009, vol. 42, no. 18, art. no. 185409.
- [73] X. Li, D. Bi, C. Yi, J. Decoppet, J. Luo, S. Zakeeruddin, A. Hagfeldt, M. Gratzel, *A vacuum flash-assisted solution process for high-efficiency large-area perovskite solar cells*, Science, 2016, vol. 353, no. 6294, pp. 58–62.
- [74] Y. Kokubun, K. Miura, F. Endo, S. Nakagomi, *Sol-gel prepared  $\beta$ - $Ga_2O_3$  thin films for ultraviolet photodetectors*, Applied Physics Letters, 2007, vol. 90, no. 3, art. no. 031912.
- [75] M. Fleischer, W. Hanrieder, H. Meixner, *Stability of semiconducting gallium oxide thin films*, Thin Solid Films, 1990, vol. 190, no. 1, pp. 93–102.
- [76] G.A. Battiston, R. Gerbasi, M. Porchia, R. Bertoncello, F. Caccavale, *Chemical vapour deposition and characterization of gallium oxide thin films*, Thin Solid Films, 1996, vol. 279, no. 1–2, pp. 115–118.
- [77] H. Shen, Y. Yin, K. Tian, K. Baskaran, L. Duan, X. Zhao, A. Tiwari, *Growth and characterization of  $\beta$ - $Ga_2O_3$  thin films by sol-gel method for fast-response solar-blind ultraviolet photodetectors*, Journal of Alloys and Compounds, 2018, vol. 766, pp. 601–608.
- [78] Y. Li, A. Trinchi, W. Włodarski, K. Galatsis, K. Kalantar-zadeh, *Investigation of the oxygen gas sensing performance of  $Ga_2O_3$  thin films with different dopants*, Sensors and Actuators B: Chemical, 2003, vol. 93, no. 1–3, pp. 431–434.
- [79] J.P. Sawant, H.M. Pathan, R.B. Kale, *Spray pyrolytic deposition of  $CuInS_2$  thin films: properties and applications*, Engineered Science, 2021, vol. 13, pp. 51–64.
- [80] P.S. Patil, *Versatility of chemical spray pyrolysis technique*, Materials Chemistry and Physics, 1999, vol. 59, no. 3, pp. 185–198.
- [81] S.P.S Arya, H.E Hintermann, *Growth of  $Y$ -Ba-Cu-O superconducting thin films by ultrasonic spray pyrolysis*, Thin Solid Films, 1990, vol. 193–194, pp. 841–846.
- [82] C. Chen, *Electrostatic spray deposition of thin layers of cathode materials for lithium battery*, Solid State Ionics, 1996, vol. 86–88, pp. 1301–1306.
- [83] G. Gan, Y. Guo, *Sol-gel film preparation process and its application*, Journal of Kunming University of Science and Technology, 1997, vol. 22, no. 1, pp. 142–145.
- [84] D.I. Panov, X. Zhang, V.A. Spiridonov, L.V. Azina, R.K. Nuryev, N.D. Prasolov, L.A. Sokura, D.A. Bauman, V.E. Bougov, A.E. Romanov, *Thin films of gallium oxide obtained by spray-pyrolysis: method and properties*, Materials Physics and Mechanics, 2022, vol. 50, no. 1, pp. 107–117.

- [85] J. Park, S. Lee, H.H. Lee, *High-mobility polymer thin-film transistors fabricated by solvent-assisted drop-casting*, *Organic Electronics*, 2006, vol. 7, no. 5, pp. 256–260.
- [86] A.A.M. Farag, I.S. Yahia, *Structural, absorption and optical dispersion characteristics of rhodamine b thin films prepared by drop casting technique*, *Optics Communications*, 2010, vol. 283, no. 21, pp. 4310–4317.
- [87] R. Pilliadugula, N.G. Krishnan, *Effect of pH dependent morphology on room temperature NH<sub>3</sub> sensing performances of β-Ga<sub>2</sub>O<sub>3</sub>*, *Materials Science in Semiconductor Processing*, 2020, vol. 112, art. no. 105007.
- [88] V. Balasubramani, A. Nowshath Ahamed, S. Chandraleka, K. Krishna Kumar, M.R. Kuppusamy, T.M. Sridhar, *Highly sensitive and selective H<sub>2</sub>S gas sensor fabricated with β-Ga<sub>2</sub>O<sub>3</sub>/rGO*, *ECS Journal of Solid State Science and Technology*, 2020, vol. 9, no. 5, art. no. 055009.
- [89] M. Ristić, S. Popović, S. Musić, *Application of sol-gel method in the synthesis of gallium(III)-oxide*, *Materials Letters*, 2005, vol. 59, no. 10, pp. 1227–1233.
- [90] Y. Hou, L. Wu, X. Wang, Z. Ding, Z. Li, X. Fu, *Photocatalytic performance of α-, β-, and γ-Ga<sub>2</sub>O<sub>3</sub> for the destruction of volatile aromatic pollutants in air*, *Journal of Catalysis*, 2007, vol. 250, no. 1, pp. 12–18.
- [91] X. Wang, Q. Xu, F. Fan, X. Wang, M. Li, Z. Feng, C. Li, *Study of the phase transformation of single particles of Ga<sub>2</sub>O<sub>3</sub> by UV-Raman spectroscopy and high-resolution TEM*, *Chemistry – An Asian Journal*, 2013, vol. 8, no. 9, pp. 2189–2195.
- [92] C.O. Areán, A.L. Bellan, M.P. Mentruit, M.R. Delgado, G.T. Palomino, *Preparation and characterization of mesoporous γ-Ga<sub>2</sub>O<sub>3</sub>*, *Microporous and Mesoporous Materials*, 2000, vol. 40, no. 1–3, pp. 35–42.
- [93] M.R. Delgado, C.O. Areán, *Surface chemistry and pore structure of β-Ga<sub>2</sub>O<sub>3</sub>*, *Materials Letters*, 2003, vol. 57, no. 15, pp. 2292–2297.
- [94] M. Hirano, K. Sakoda, Y. Hirose, *Direct formation and phase stability of luminescent γ-Ga<sub>2</sub>O<sub>3</sub> spinel nanocrystals via hydrothermal method*, *Journal of Sol-Gel Science and Technology*, 2016, vol. 77, no. 2, pp. 348–354.
- [95] Y. Zhao, R.L. Frost, W.N. Martens, *Synthesis and characterization of gallium oxide nanostructures via a soft-chemistry route*, *The Journal of Physical Chemistry C*, 2007, vol. 111, no. 44, pp. 16290–16299.
- [96] X. Chai, Z. Liu, Y. Huang, *Influence of PEG 6000 on gallium oxide (Ga<sub>2</sub>O<sub>3</sub>) polymorphs and photocatalytic properties*, *Science China Chemistry*, 2015, vol. 58, no. 3, pp. 532–538.
- [97] I.M. Sosnin, L.A. Sokura, M.V. Dorogov, I.G. Smirnova, A.E. Romanov, *Aqueous solution synthesis and size control of acid-resistant β-Ga<sub>2</sub>O<sub>3</sub> microparticles*, *Materials Letters*, 2023, vol. 335, art. no. 133758.
- [98] M. Jędrzejczyk, K. Zbudniewek, J. Rynkowski, V. Keller, J. Grams, A.M. Ruppert, N. Keller, *Wide band gap Ga<sub>2</sub>O<sub>3</sub> as efficient UV-C photocatalyst for gas-phase degradation applications*, *Environmental Science and Pollution Research*, 2017, vol. 24, no. 34, pp. 26792–26805.
- [99] D. Zhang, W. Zheng, R.C. Lin, T.T. Li, Z.J. Zhang, F. Huang, *High quality β-Ga<sub>2</sub>O<sub>3</sub> film grown with N<sub>2</sub>O for high sensitivity solar-blind-ultraviolet photodetector with fast response speed*, *Journal of Alloys and Compounds*, 2018, vol. 735, pp. 150–154.
- [100] Z. Ji, J. Du, J. Fan, W. Wang, *Gallium oxide films for filter and solar-blind UV detector*, *Optical Materials*, 2006, vol. 28, no. 4, pp. 415–417.
- [101] M. Fleischer, H. Meixner, *Gallium oxide thin films: A new material for high-temperature oxygen sensors*, *Sensors and Actuators B: Chemical*, 1991, vol. 4, no. 3–4, pp. 437–441.
- [102] B. Zhao, F. Wang, H. Chen, L. Zheng, L. Su, D. Zhao, X. Fang, *An ultrahigh responsivity (9.7 mA W<sup>-1</sup>) self-powered solar-blind photodetector based on individual ZnO–Ga<sub>2</sub>O<sub>3</sub> heterostructures*, *Advanced Functional Materials*, 2017, vol. 27, no. 17, art. no. 1700264.
- [103] X. Wang, J. Situ, X. Ying, H. Chen, H. Pan, Y. Jin, Y. Du, *β-Ga<sub>2</sub>O<sub>3</sub>:Cr<sup>3+</sup> nanoparticle: A new platform with near infrared photoluminescence for drug targeting delivery and bio-imaging simultaneously*, *Acta Biomaterialia*, 2015, vol. 22, pp. 164–172.
- [104] W. Zhao, Y. Yang, R. Hao, F. Liu, Y. Wang, M. Tan, J. Tang, D. Ren, D. Zhao, *Synthesis of mesoporous β-Ga<sub>2</sub>O<sub>3</sub> nanorods using PEG as template: preparation, characterization and photocatalytic properties*, *Journal of Hazardous Materials*, 2011, vol. 192, no. 3, pp. 1548–1554.

- [105] S. Kim, H. Ryou, I.G. Lee, M. Shin, B.J. Cho, W.S. Hwang, *Impact of Al doping on a hydrothermally synthesized  $\beta$ - $Ga_2O_3$  nanostructure for photocatalysis applications*, RSC Advances, 2021, vol. 11, no. 13, pp. 7338–7346.
- [106] K. Girija, S. Thirumalairajan, A.K. Patra, D. Mangalaraj, N. Ponpandian, C. Viswanathan, *Enhanced photocatalytic performance of novel self-assembled floral  $\beta$ - $Ga_2O_3$  nanorods*, Current Applied Physics, 2013, vol. 13, no. 4, pp. 652–658.
- [107] R. Pilliadugula, N.G. Krishnan, *Gas sensing performance of  $GaOOH$  and  $\beta$ - $Ga_2O_3$  synthesized by hydrothermal method: a comparison*, Materials Research Express, 2018, vol. 6, no. 2, art. no. 025027.
- [108] B. Zhang, H. Lin, H. Gao, X. Lu, C. Nam, P. Gao, *Perovskite-sensitized  $\beta$ - $Ga_2O_3$  nanorod arrays for highly selective and sensitive  $NO_2$  detection at high temperature*, Journal of Materials Chemistry A, 2020, vol. 8, no. 21, pp. 10845–10854.
- [109] M. Fleischer, H. Meixner, *Oxygen sensing with long-term stable  $Ga_2O_3$  thin films*, Sensors and Actuators B: Chemical, 1991, vol. 5, no. 1–4, pp. 115–119.

© 2023 ITMO