

## Stress Relaxation Due to Dislocation Formation in Orthorhombic Ga<sub>2</sub>O<sub>3</sub> Films Grown on Al<sub>2</sub>O<sub>3</sub> Substrates

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**Abstract.** We analyze the preference of various types of misfit dislocation (MD) formation in film/substrate  $\kappa$ -Ga<sub>2</sub>O<sub>3</sub>/ $\alpha$ -Al<sub>2</sub>O<sub>3</sub> and  $\kappa$ -(Al<sub>x</sub>Ga<sub>1-x</sub>)<sub>2</sub>O<sub>3</sub>/ $\kappa$ -Al<sub>2</sub>O<sub>3</sub> heterostructures. We consider two possibilities for variation in films growth orientation (defined by inclination angle  $\vartheta$ ) for these heterostructures with inclination axes about either [100] or [010] crystallographic directions. We study dependences of the critical film thickness for MD formation on the inclination angle  $\vartheta$  for heterostructures under consideration. We find the presence of two special orientations ( $\vartheta \sim 26^\circ$  for [100] heterostructure,  $\vartheta \sim 28^\circ$  for [010] heterostructure, and  $\vartheta = 90^\circ$  for both inclination types) of  $\kappa$ -Ga<sub>2</sub>O<sub>3</sub>/ $\alpha$ -Al<sub>2</sub>O<sub>3</sub> heterostructures, for which the formation of MDs is energetically unfavorable. We show that formation of pure edge MDs is easier for [010]  $\kappa$ -(Al<sub>x</sub>Ga<sub>1-x</sub>)<sub>2</sub>O<sub>3</sub>/ $\kappa$ -Al<sub>2</sub>O<sub>3</sub> heterostructures than for [100] heterostructures, and it is vice versa for mixed MDs in these heterostructures.

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