

Formation of Interfaces in Direct Bonded Heteropolytype SiC Structures Mediated with Liquid and Vapor Phase of Silicon

S.Iu. Priobrazhenskii^{1,2} , M.G. Mynbaeva¹ , A.V. Myasoedov¹ ,
E.V. Gushchina¹ , D.G. Amelchuk¹ , S.P. Lebedev¹ , A.A. Lebedev¹ 

¹ Ioffe Institute, Polytechnicheskaya st., 26, St. Petersburg, 194021, Russia

² Saint Petersburg Electrotechnical University "LETI", Professora Popova st., 5, St. Petersburg, 197022, Russia

Received: March 10, 2025

Corresponding author: [S.Iu. Priobrazhenskii](https://doi.org/10.17586/2687-0568-2025-7-1-18-23)

Abstract. It is shown that heteropolytype silicon carbide structures can be obtained by direct bonding of wafers of different SiC polytypes by high-temperature treatment in vacuum. Heteroepitaxial 3C-SiC layers grown by the CVD method on a Si substrate were successfully transferred to 6H-SiC wafers. It was found that nanometer-thick bonding layers formed at the 3C-SiC/6H-SiC interface were the layers of recrystallized melt originating in a meltdown of the Si substrate of starting 3C-SiC/Si specimens. This example of transferring is a promising way for producing 3C-SiC/6H-SiC template for growing homoepitaxial 3C-SiC films of device quality. Feasibility of direct bonding of SiC single-crystal wafers in a silicon vapor environment also demonstrated. The motivation for these studies is development of prospective power devices on the base of 4H-SiC/6H-SiC heteropolytype junctions. It is shown that a necessary condition for bonding is a gap capable of providing vapor transport at the interface between the wafers. The gap was obtained by preliminary self-structuring of the surface of bonded SiC wafers with their annealing in vacuum.

Acknowledgements. This study supported by the Russian Science Foundation, project no. 24-22-00232. TEM characterizations were performed using equipment of the Federal Joint Research Center “Material science and characterization in advanced technology” supported by the Ministry of Education and Science of the Russian Federation (id RFMEFI62117X0018).

Citation: Rev. Adv. Mater. Technol., 2025, vol. 7, no. 1, pp. 18–23

View online: <https://doi.org/10.17586/2687-0568-2025-7-1-18-23>

View Table of Contents: <https://reviewsamt.com/issues>

REFERENCES

- [1] Z. Chen, A.Q. Huang, Extreme high efficiency enabled by silicon carbide (SiC) power devices, *Materials Science in Semiconductor Processing*, 2024, vol. 172, art. no. 108052.
- [2] A. Schöner, M. Krieger, G. Pensl, M. Abe, H. Nagasawa, Fabrication and Characterization of 3C-SiC-Based MOSFETs, 2006, *Chemical Vapor Deposition*, vol.12, no. 8–9, pp. 523–530.
- [3] F. La Via, D. Alquier, F. Giannazzo, T. Kimoto, P. Neudeck, H. Ou, A. Roncaglia, S.E. Saddow, S. Tudisco, Emerging SiC Applications beyond Power Electronic Devices, *Micromachines*, 2023, vol. 14, no. 6, art. no. 1200.
- [4] K. Semmelroth, N. Schulze, G. Pensl, Growth of SiC polytypes by the physical vapour transport technique, 2004, *Journal of Physics: Condensed Matter*, vol. 16, no. 17, pp. S1597–S1610.
- [5] G. Ferro, 3C-SiC Heteroepitaxial Growth on Silicon: The Quest for Holy Grail, *Critical Reviews in Solid State and Materials Sciences*, 2014, vol. 40, no. 1, pp. 56–76.
- [6] S.A. Kukushkin, A.V. Osipov, Thermodynamics, kinetics, and technology of synthesis of epitaxial layers of silicon carbide on silicon by coordinated substitution of atoms, and its unique properties. A review, *Condensed Matter and Interphases*, 2022, vol. 24, no. 4, pp. 407–458.
- [7] M. Lobanok, S. Prakopyeu, M. Makhavikou, O. Korolik, P. Gaiduk, Formation of epitaxial 3C-SiC layers on Si by rapid vacuum thermal processing, *Journal of the Belarusian State University. Physics*, 2022, vol. 2, pp.79–86.
- [8] J. Xu, Y. Du, Y. Tian, C. Wang, Progress in wafer bonding technology towards MEMS, high-power electronics, optoelectronics, and optofluidics, 2020, *International Journal of Optomechatronics*, vol. 14, no. 1, pp. 94–118.
- [9] M.G. Mynbaeva, D.G. Amelchuk, A.N. Smirnov, I.P. Nikitina, S.P. Lebedev, V.Yu. Davydov, A.A. Lebedev, Templates for Homoepitaxial Growth of 3C-SiC Obtained by Direct Bonding of Silicon Carbide Wafers of Differing Polytype, 2023, *Semiconductors*, vol. 57, no. 6, pp. 305–309.
- [10] G.N. Yushin, A.V. Kvít, R. Collazo, Z. Sitar, SiC to SiC wafer bonding, *MRS Online Proceedings Library*, 2002, vol. 742, art. no. 25.
- [11] I.V. Grekhov, L.S. Kostina, T.S. Argunova, E.I. Belyakova, J.H. Je, P.A. Ivanov, T.P. Samsonova, Direct bonding of silicon carbide wafers with a regular relief at the interface, *Technical Physics Letters*, 2006, vol. 32, no. 5, pp. 453–455.
- [12] M. Shenkin, O. Korolkov, T. Rang, G. Rang, Polytypic heterojunctions for wide bandgap semiconductor materials, *WIT Transactions on Engineering Sciences*, 2015, vol. 90, pp. 273–282.
- [13] J.-C Chen, C.-F. Chu, W.-F. Ueng, Thermocapillary convection and melt-solid interface in the floating zone, *International Journal of Heat and Mass Transfer*, 1994, vol. 3, no. 12, pp. 1733–1748.
- [14] A.V. Myasoedov, M.G. Mynbaeva, S.P. Lebedev, S.Iu. Priobrazhenskii, D.G. Amelchuk, D.A. Kirilenko, A.A. Lebedev, TEM investigation of the interface formation during transfer of 3C-SiC(001) layer onto 6H-SiC(0001) wafer, *Journal of Applied Physics*, 2024, vol. 136, no. 11, art. no. 115303.
- [15] W.P. Minnear, The dissolution of SiC and other materials in molten Si, *Journal of The Electrochemical Society*, 1979, vol. 126, no. 4, pp. 634–635.
- [16] X. Xing, T. Yoshikawa, O. Budenkova, D. Chaussende, A sessile drop approach for studying 4H-SiC/liquid silicon high-temperature interface reconstructions, *Journal of Materials Science*, 2022, vol. 57, no. 2, pp. 972–982.
- [17] K. Seki, Alexander, S. Kozawa, S. Harada, T. Ujihara, Y. Takeda, Polytype-selective growth of SiC by supersaturation control in solution growth, *Journal of Crystal Growth*, 2012, vol. 360, pp. 176–180.
- [18] R. Vasiliauskas, S. Juillaguet, M. Syväjärvi, R. Yakimova, Cubic SiC formation on the C-face of 6H-SiC (0001) substrates, *Journal of Crystal Growth*, 2012, vol. 348, no. 1, pp. 91–96.

- [19] R. Yakimova, R. Vasiliauskas, J. Eriksson, M. Syväjärvi, Progress in 3C-SiC Growth and Novel Applications, 2012, *Materials Science Forum*, vol. 711, pp. 3–10.
- [20] Z.L. Liau, A.A. Liau, Nanometer air gaps in semiconductor wafer bonding, *Applied Physics Letters*, 2001, vol. 78, no. 23, pp. 3726–3728.
- [21] A. Yasushi, N. Sano, T. Kaneko, Morphological Evolution of SiC (0001) Surfaces without Ambient Gas by High Temperature Annealing in High-Vacuum, *Materials Science Forum*, 2004, vol. 457–460, pp. 403–406.
- [22] T. Tomooka, Y. Shoji, T. Matsui, High Temperature Vapor Pressure of Si, *Journal of the Mass Spectrometry Society of Japan*, 1999, vol. 4, no. 1, pp. 49–53.
- [23] C. Heyn, M. Schmidt, S. Schwaiger, A. Stemmann, S. Mendach, W. Hansen, Air-gap heterostructures, *Applied Physics Letters*, 2011, vol. 98, no. 3, art. no. 033105.
- [24] A. Yamamoto, Y. Hamano, T. Tanikawa, B. Ghosh, A. Hashimoto, Formation of “air-gap” structure at a GaN epilayer/substrate interface by using an InN interlayer, 2003, *Physica Status Solidi (c)*, 2003, vol. 0, no. 7, pp. 2826–2829.
- [25] V. Cimalla, J. Pezoldt, O. Ambacher, Group III nitride and SiC based MEMS and NEMS: materials properties, technology and applications, *Journal of Physics D: Applied Physics*, 2007, vol. 40, no. 20, pp. 6386–6434.
- [26] J. Amjadipour, J. MacLeod, N. Motta, F. Iacopi, Fabrication of freestanding silicon carbide on silicon microstructures via massive silicon sublimation, *Journal of Vacuum Science and Technology B*, 2020, vol. 38, no. 6, art. no. 062202.
- [27] T. Zeng, Thermionic-tunneling multilayer nanostructures for power generation, *Applied Physics Letters*, 2006, vol. 88, no. 15, art. no. 153104.
- [28] E. Rahman, A. Nojeh, Semiconductor thermionics for next generation solar cells: photon enhanced or pure thermionic?, *Nature Communications*, 2021, vol. 12, no. 1, art. no. 4622.

© 2025 ITMO